



SPRAY P965 WASH PRIMER

Technical Data Sheet No 808



Excellent transparent 1K primer, suitable for aluminium, stainless, galvanised and zinc metal surfaces.

It is paintable with all 2K systems of primers and top coats

Basic corrosion protection

It dries after 10 min

VOC compliant with the regulations

Chromate free

General Technical Description

2-3 passes

Dust free 10-12mins / 23°C (73°F)

Surface

Aluminium Surfaces

Stainless Steel

Galvanised Surfaces

Zinc Surfaces

Pretreatment / Cleaning of substrate



Clean substrate using a soft cloth and 770 ANTISIL NORMAL / 771 ANTISIL FAST DEGREASER.

Make sure the surface is air dried rather than wiped dry



Make sure you always use appropriate face protection and good ventilation

Product Application: Lightly sand the substrate to be painted to ensure a better grip. Apply two to three light coats on the metallic surface such as carbon steel, galvanized steel, aluminum. Each coat should appear uniform and dry.



Shake well before using

Flash Point:
-97°C

Remarks:

- Always try to use the product in accordance with the specifications provided.
- It can be used by countries that do not adopt the VOC legislation as well.
- Shake thoroughly before use.
- Shake for 2-3 mins after agitator ball has started to rattle.
- After preparing the area to be painted ensure it to be free from dirt, wax, oil etc. Test on a similar surface using a back and forth action.
- Spray at a distance of 20-30cm thinly applied coats build up at 3-5 minutes intervals will achieve best results. Leave for 24 hours to harden.
- Optimum operating temperature range 10-25°C.

Storage shelf life:

Store in a cool place and use within 36 months for best results.

• Up to 36 months unused spray. +5°C to 25°C (41°F - 77°F)



2-3 coats approximately 20-30 microns

Specific Gravity:
0.84 g/cm³

Solid Content (No thinner):
12% Weight



Dust free 10mins / 23°C (73°F)

VOC (2001/42/EC)
This product is an aerosol product based on its ingredients and its properties. The maximum VOC content in this category is 840 g/L. The VOC content in the ready for use form of this product is 830g/L. 2004/42/IIIB(e)(840)830



Non force drying 30min / 23°C (73°F)

Theoretical Coverage:
-

Cleaning of equipment:
-



- 2K HB BODY Primers
- HB BODY Color Solutions Basecoat Mix System
- HB BODY Color Solutions 2K Acrylic Mix System
- HB BODY Color Solutions Aquabase Mix System

WARNING: Do not use on top of P965 Wash Primer any polyester system.

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